

Technical drawing showing the layout of the rollforming machine with dimensions and section labels:

- Overall Length:** 12232
- Sections and Dimensions:**
 - Folding Section: 2662
 - 19 Station Rollforming Section: 3300
 - Infeed Section: 2742
 - Sheet metal coils: 3528
- Coil Capacity:** 5000 Kg Coils
- Height:** 1525
- Optional Feature:** Conveyor available as an extra (adds 7m to length)

Plan View

500

1311

1437

3353

Coil Selection

Air Supply
flexible 12mm dia bore at
7-bar pressure
(380 litres of free air per
minute)

Power Supply
380-420 ac Volts. 50-60hz
3 Phase neutral & earth.
Rated at 35 amps/phase
5 core, 6mm cable

1960

2033

1250 coils

ALLOW SUFFICIENT ACCESS FROM
THIS SIDE TO LOAD/UNLOAD COILS.

Operator Side

Machine Gross Weight
16000 Kg approx.
(excluding coil expanders)

QUANTITY:-	DATE :- 29/07/2010	M/C No
STOCK SIZE :-		
HARDENING :-		DRAWN BY:- C.S
MATERIAL:-	WEIGHT	SCALE :- 1:38
FINISH:-		SHEET No:
	DWG NO. 7861	REVISION

uct Layout

SIGNED M/C (2) TIME TAKEN DATE SIGNED M/C (3) TIME TAKEN DATE SIGNED


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Power Supply
380-420 ac Volts. 50-60hz
3 Phase neutral & earth.
Rated at 35 amps/phase
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 <p>Firmac Ltd METAL FORMING TECHNOLOGY</p> <p>ELGE HOUSE, HOPPER HILL ROAD, EASTFIELD, SCARBOROUGH, NORTH YORKSHIRE, YO11 3YS Tele : 01723 502430 / Fax : 01723 502431</p>				QUANTITY:-		DATE :- 29/07/2010		M/C No															
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TITLE: R/H Pro-Duct Layout						DWG NO. 7861		REVISION															
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