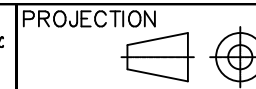
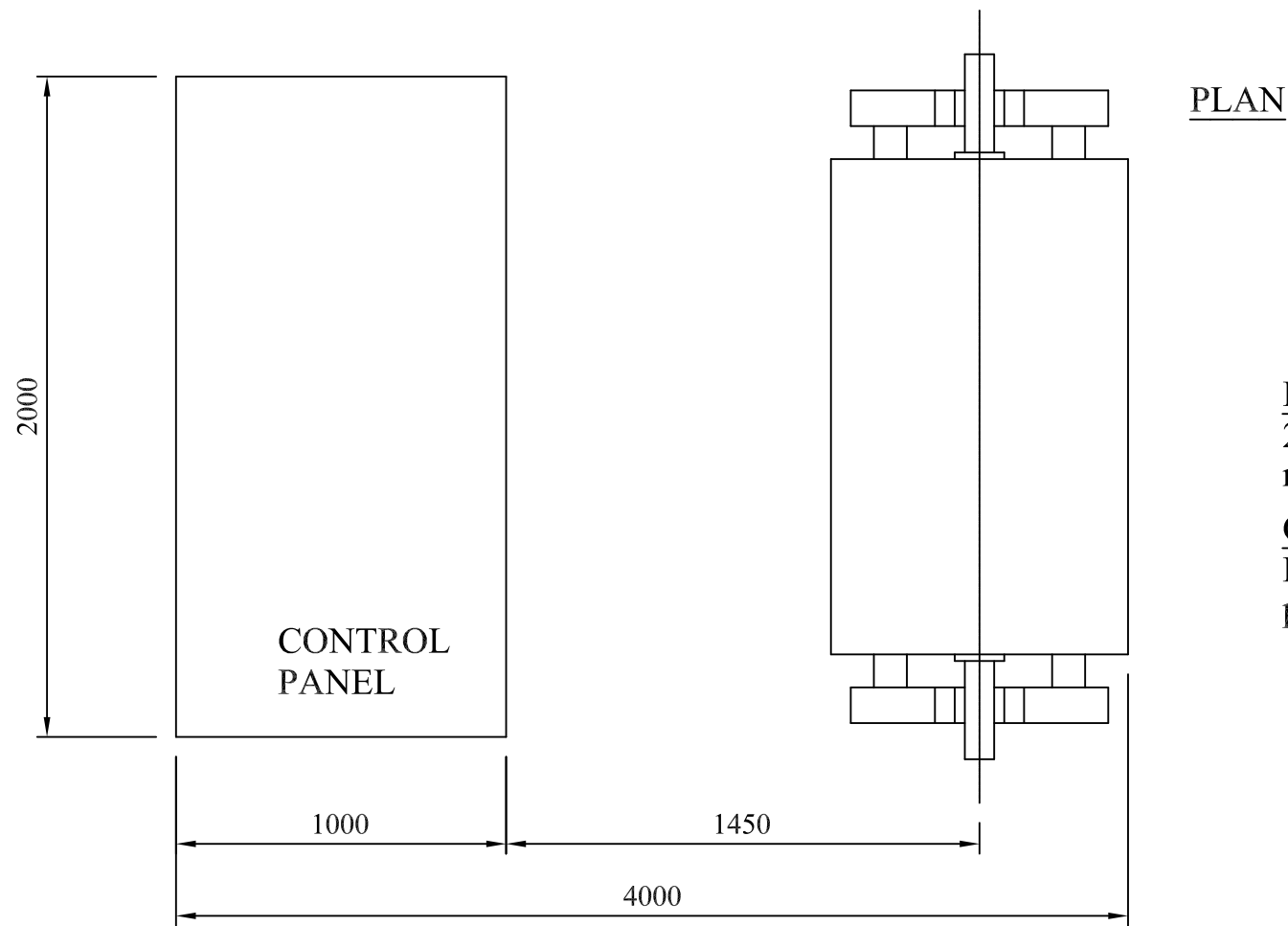
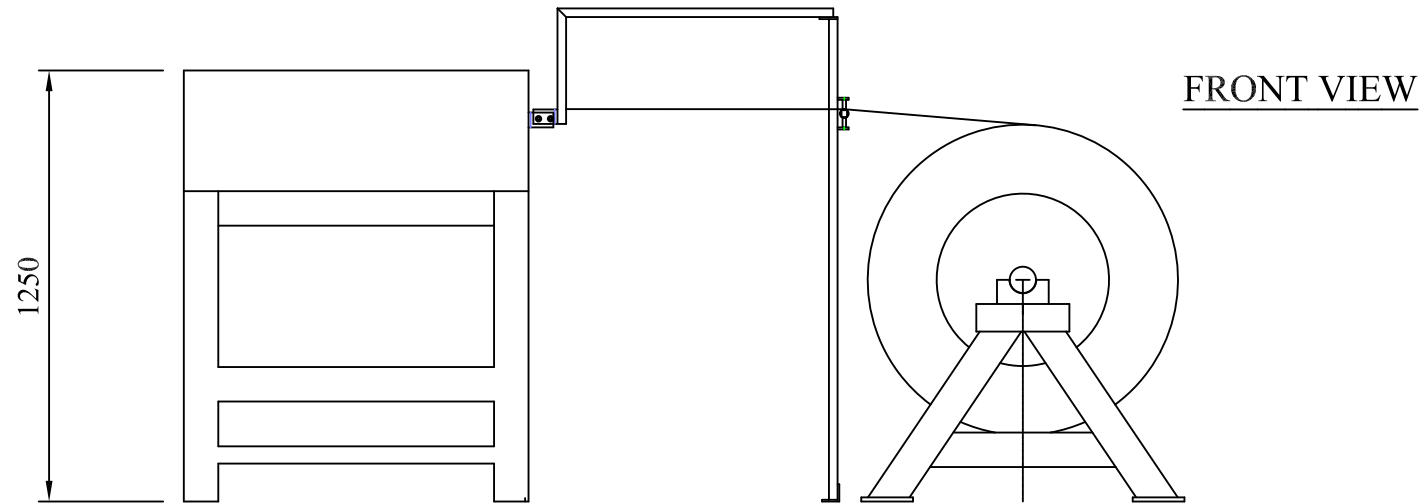


IF IN DOUBT, ASK

REMOVE ALL BURRS &
SHARP EDGES



ALL DIMENSIONS IN MILLIMETRES /
TOLERANCES ±0.25mm UNLESS STATED
OTHERWISE



ELECTRICAL SUPPLY
240 volt live neutral and earth
rated at 15 amp
COMPRESSED AIR
Flexible 12mm dia. bore at 7-bar
pressure

ALLOW SUFFICIENT ACCESS FROM ONE
SIDE TO LOAD/UNLOAD COILS.

MATERIAL REQUIRED:-

ISSUE No.	MODIFICATION	BY	DATE

Firmac Ltd
METAL FORMING TECHNOLOGY
Hopper Hill Road, Eastfield, Scarborough
North Yorkshire YO11 3YS
Telephone: 01723 502430 Fax: 01723 502431

DRAWN BY CS	DATE 18/11/03	MATERIAL	SCALE
QUANTITY	TITLE Mini-Line layout 1 coil		
HEAT TREATMENT			
FINISH			

MACHINE No.
DRAWING No. 10234
SHEET 1 OF 1