

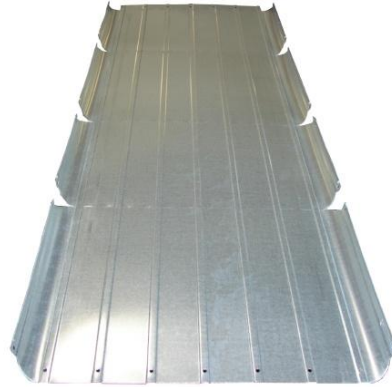
## FIRMAC Sound Attenuator POD-Line Data Sheet



### Description

The Firmac curved Attenuator POD manufacturing line rollforms a rigidised profile in six (6) widths direct from pre-slit coil, providing flow efficient attenuator PODs to suit all applications. The machine provides easy operator programming or ethernet download as an option, allowing a variety of POD configurations to be produced in the flat form for easy handling. Hole punching and easy fold perforations are provided as standard to allow easy folding, T bar assembly and POD closing to take place. All punching operations are hydraulically operated therefore the machine is self contained, just needing a power supply.

Machine to produce U section sheets which will be used as Attenuator Pods



The flat sheet pattern will be prepared with holes for T bar stiffeners, and POD closing as well as perforation for later folding.

Gauge	Galvanized Steel	Recommended: 0,63 mm
No. of Coil holders		3 (Standard)

Possible shapes		Complete POD in one piece Complete POD in multiple single parts
Min. complete pod		100 x 100 mm, if out of one piece
Productivity		Approx. 15 m./min.
Possible widths		100 and 350 mm in 50 mm increments
Electrical supply		380-420 ACV, 20 Amps per phase, 50-60Hz 5 Wire supply, (3 Phase + Neutral + Earth).
Measurements approx.	L x B x H	8060mm x 1350mm x 1350mm
Colours		Grey and blue
Language of Manual		English (Standard)