

## Pittsburgh Rollformer with double seam rolls

### Model 16G



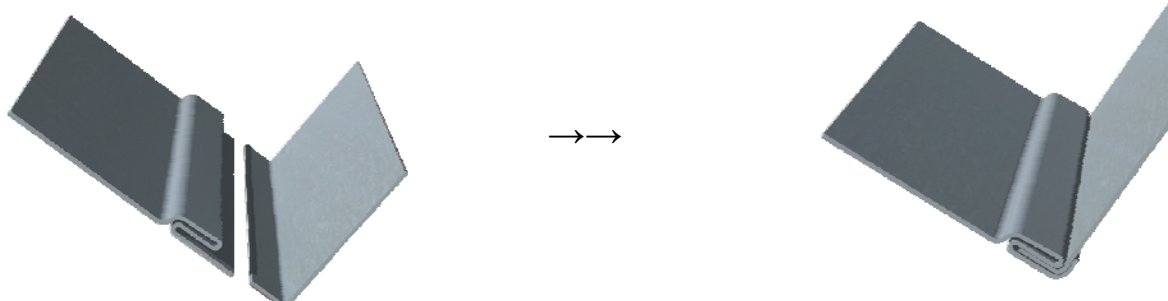
#### Description

The Pittsburgh roll forms a large 12.5mm pocket from one outboard. Double seam rolls are fitted and set on the other outboards (seven stations). Unlike many machines available in the market the Pittsburgh Rollformer incorporates automatic material gauge compensation which ensures the tight definition of the steel throughout the gauge range of 0.7mm to 1.6mm. All profile rolls for the Pittsburgh Roll Former are fitted and set at the Firmac factory.

#### Features

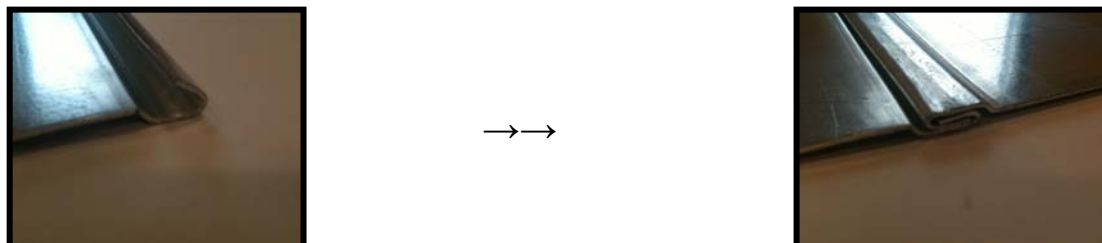
The Pittsburgh machine can be supplied in a 20's (5 station) or 16's (7 station) option depending on the size of seam required and thickness of material. The Pittsburgh rolls are fitted between side plates with the option to fit 1 of 10 c.n.c machined roll sets to the outboard extension shafts. Our 16's Pittsburgh roll set incorporates automatic material gauge compensation to ensure tight definition of the seam throughout the gauge range.

## Pittsburgh seam



Profile	20's	16's
Gauge Range	0.5-1.0	0.7-1.6
Material Used	22mm	33mm
Pocket Size	8.5mm	12.5mm

## Double Seam



PROFILE	GAUGE Range mm	METAL USED mm	SIZE mm	MACHINE	
				20's	16's
Double Seam	0.7 - 1.6mm	15.5 per edge	12.5 seam	x	16's
Small Double Seam	0.5 - 1.0mm	12.5 per edge	10.5 seam	20's	16's