

FIRMAC ADF 1500

Data Sheet



Products with/without t seam allowances

Complete box
U-Section with lid
U-Section
L-Section
Flat sheet levelled

Coilholder on tracks



2 to 6 coils in line

Coil Weight

max. 5.000 kg

Coil Width

1000 - 1500 mm

Coil Inside dia		508 mm (610mm option)
Gauges	Galvanized Sheet	0.60 – 1.2 mm
No. of levelling rolls		4
Stiffening		Pleating
Min. size	Complete Duct	100 mm x 100 mm
Max. size	For handling reasons	2.000 x 2.000 mm
Speed approx.	Example: Duct. 300 x 300 mm	35 seconds per duct
Input jobs		Touchscreen on the Machine
Controller		Omron
Electrical Requirements		10 VA/400 V/3x16 A/50Hz
Air Pressure	Industry Standard	6 bar & 150 l/min.
Machine Measurements approx. L x W x H		4,1 (+ 1.1m per coil holder) x 2,1 x 1,4 m
Colours		Grey and blue
Language Controller / Manual		English