

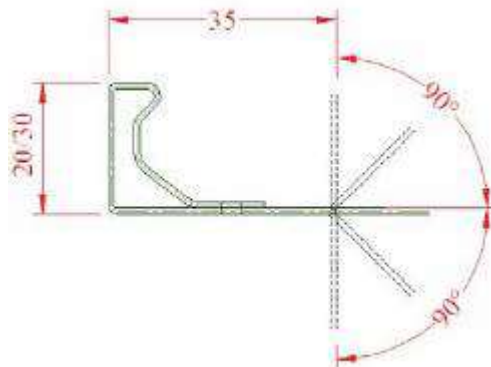
## Firmac 2m folding machine for integral flanged ducts

### Data Sheet



#### Description

The folder was designed specifically for small volume integral flange duct folding up to 2 metres wide as well as integral flanged fitting. The fitting can be folded at various angles at the distance shown below. The machine is manually operated with blocks being set on the folder base to allow flanged ductwork to be folded.



Folder capabilities		Complete Flanged Ducts U-Section L-Section Plain ducts Flanged fittings
Gauges	Galvanized Sheet	0.60 – 1.2 mm
Adjustable fold angle with indication; foot pedal operation		
Material Width		up to 2000 mm
Hydraulic powered operation		
Minimum sized complete duct		150 x 150
Electrical supply		380-420 ACV, 10Amps per phase. 50-60Hz 5 Wire supply, (3 Phase + Neutral + Earth)
Air Pressure	Industry Standard	7 bar
Machine Measurements approx. L x W x H		2350mm x 750mm x 1220mm
Colours		Grey and blue
Language Controller / Manual		English